## **Forklift Starter and Alternator**

Forklift Starters and Alternators - Today's starter motor is normally a permanent-magnet composition or a series-parallel wound direct current electrical motor with a starter solenoid installed on it. Once current from the starting battery is applied to the solenoid, basically through a key-operated switch, the solenoid engages a lever that pushes out the drive pinion that is situated on the driveshaft and meshes the pinion with the starter ring gear that is found on the flywheel of the engine.

The solenoid closes the high-current contacts for the starter motor, that starts to turn. After the engine starts, the key operated switch is opened and a spring inside the solenoid assembly pulls the pinion gear away from the ring gear. This action causes the starter motor to stop. The starter's pinion is clutched to its driveshaft by means of an overrunning clutch. This permits the pinion to transmit drive in only one direction. Drive is transmitted in this manner via the pinion to the flywheel ring gear. The pinion continuous to be engaged, for instance for the reason that the driver did not release the key when the engine starts or if the solenoid remains engaged because there is a short. This causes the pinion to spin independently of its driveshaft.

This above mentioned action prevents the engine from driving the starter. This is an important step since this type of back drive will allow the starter to spin really fast that it would fly apart. Unless modifications were done, the sprag clutch arrangement would prevent making use of the starter as a generator if it was made use of in the hybrid scheme discussed prior. Normally a regular starter motor is meant for intermittent utilization which would preclude it being utilized as a generator.

Thus, the electrical components are meant to be able to operate for more or less under thirty seconds in order to avoid overheating. The overheating results from very slow dissipation of heat due to ohmic losses. The electrical parts are intended to save weight and cost. This is really the reason nearly all owner's manuals used for vehicles suggest the operator to pause for at least 10 seconds after each and every 10 or 15 seconds of cranking the engine, when trying to start an engine that does not turn over right away.

In the early part of the 1960s, this overrunning-clutch pinion arrangement was phased onto the market. Previous to that time, a Bendix drive was utilized. The Bendix system operates by placing the starter drive pinion on a helically cut driveshaft. When the starter motor begins spinning, the inertia of the drive pinion assembly enables it to ride forward on the helix, therefore engaging with the ring gear. As soon as the engine starts, the backdrive caused from the ring gear enables the pinion to surpass the rotating speed of the starter. At this point, the drive pinion is forced back down the helical shaft and therefore out of mesh with the ring gear.

In the 1930s, an intermediate development between the Bendix drive was developed. The overrunning-clutch design which was developed and launched in the 1960s was the Bendix Folo-Thru drive. The Folo-Thru drive has a latching mechanism together with a set of flyweights inside the body of the drive unit. This was an enhancement in view of the fact that the standard Bendix drive utilized so as to disengage from the ring as soon as the engine fired, even though it did not stay functioning.

When the starter motor is engaged and starts turning, the drive unit is forced forward on the helical shaft by inertia. It then becomes latched into the engaged position. When the drive unit is spun at a speed higher than what is achieved by the starter motor itself, like for instance it is backdriven by the running engine, and afterward the flyweights pull outward in a radial manner. This releases the latch and enables the overdriven drive unit to become spun out of engagement, hence unwanted starter disengagement could be avoided prior to a successful engine start.